

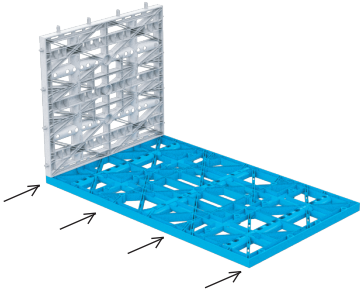
Ecorain Tank Systems

Assembly of Single and Multiple Ecorain Tanks with 4 Small Plates

Single Tank Assembly

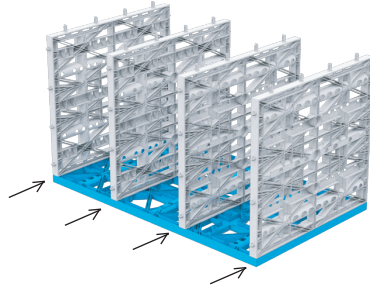
Step 1

Install long pegs of one Small Plate into holes of one Large Plate.



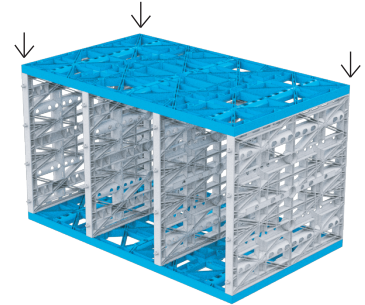
Step 2

Install long pegs of the second, third, and end Small Plates into holes of the Large Plate.



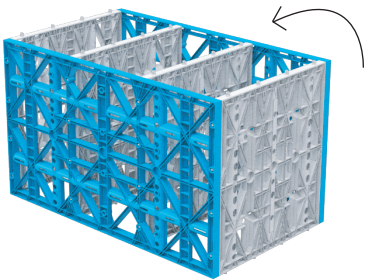
Step 3

Place and align the second Large Plate on top of the Small Plates.



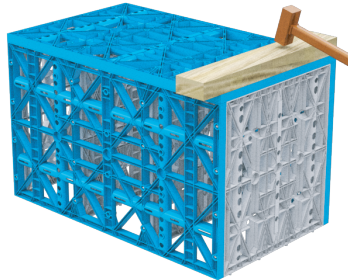
Step 4

Rotate the tank such that the Large Plates are now on the sides and the top and bottom are open.



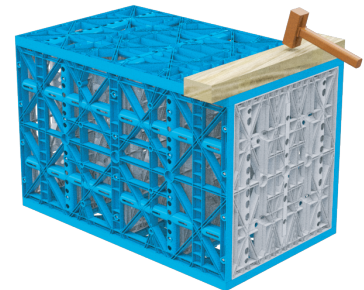
Step 5

Place and align a Large Plate with the pegs of the vertical Small Plates. Use a 2x4 and a dead weight hammer to tap the Large Plate into place.



Step 6

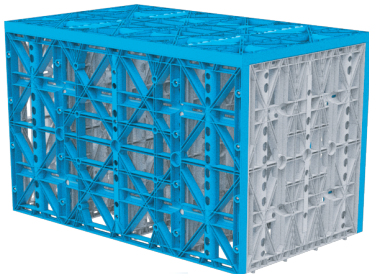
Turn the tank upside down. Place and align the second Large Plate with the pegs of the vertical Small Plates. Use a 2x4 and a dead weight hammer to tap the Large Plate into place.



Multiple Tank Assembly

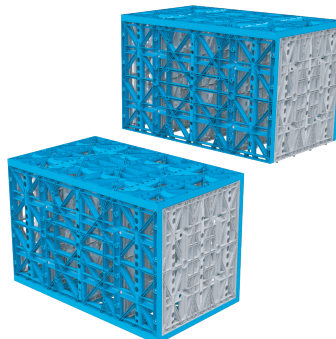
Step 1

Repeat Steps 1 through 5 for multiple Tank assembly.



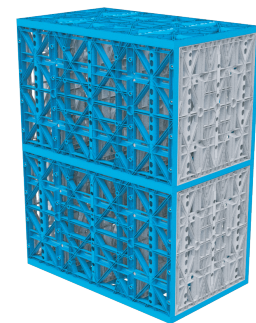
Step 2

Turn the Tank upside down. Align the Tank (with one open end) over a complete Tank for Double Tank Assembly.



Step 3

Use Multiple Tank Assembly Steps 1 and 2 for Triple, Quad and Pent Tank Assemblies. Check for full pin insertion and re-tap if necessary.



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